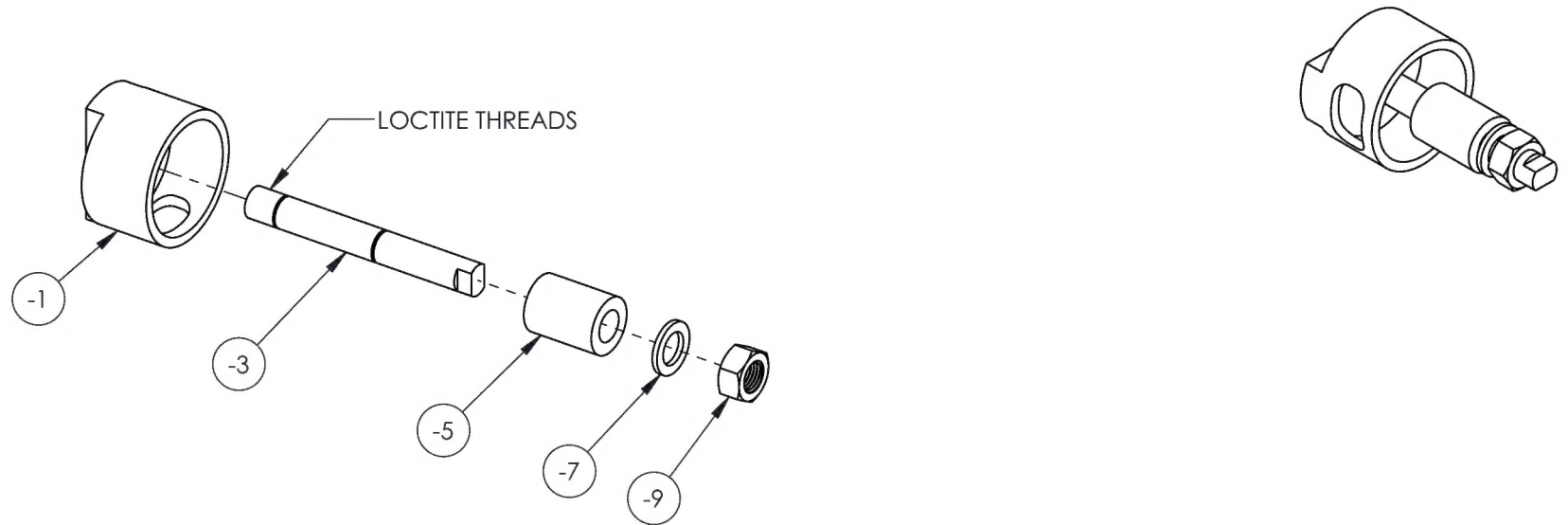


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		BROKE OUT INTO INDIVIDUAL TOOLS FROM KIT RBW6305G00132-3G.	4/7/2011	RJC	
1		-3 CH'D DIM WAS Ø.375 IS .370 +.000 -.005, ADDED THREAD NOTE Ø.370-.367. -5 CH'D DIM WAS Ø.381 IS Ø.375 +.005-.000.	5/10/2013	CFS	GE
2		-3 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142.	5/6/2014	LA	RJC
3	15-0321	-1 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T. -3 DELETED DIMS Ø.370 +.000-.005 AND Ø.370-.367. -5 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	10/2/2015	RJC	JAG



NOTES:

1. REF. AGUSTA T/N: 3G6305G01232.
2. PART OF KIT RBW6305G00132-3G.

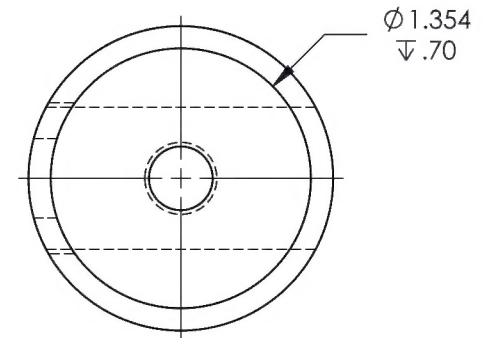
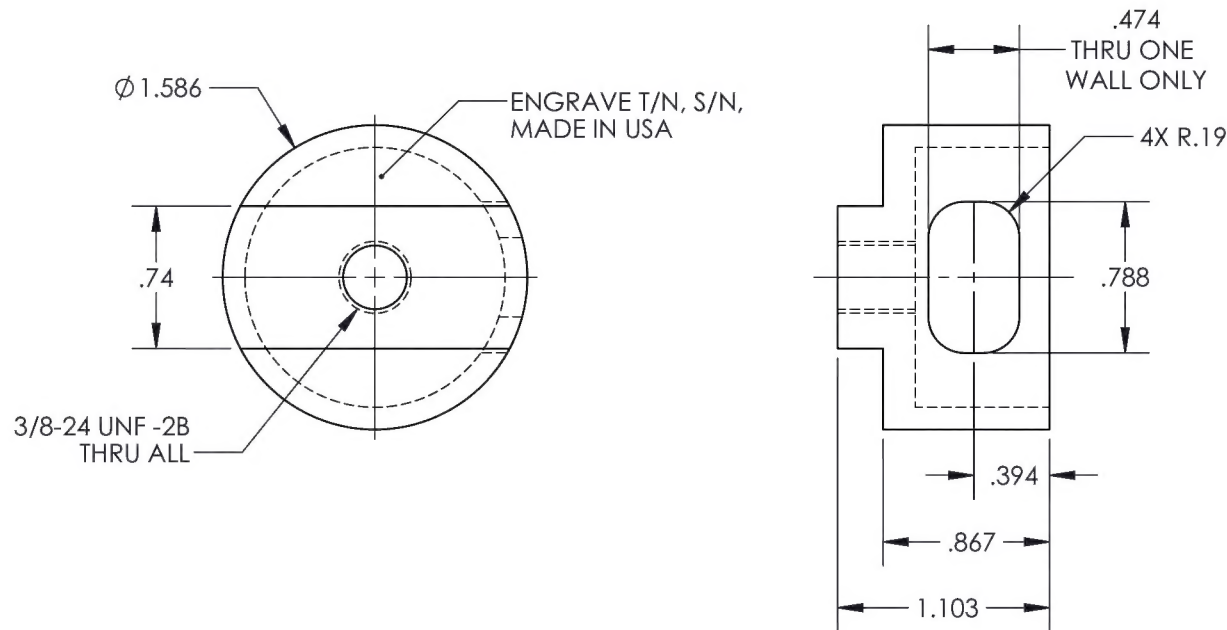
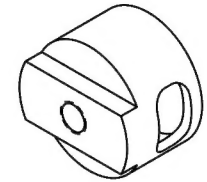


TITLE		GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO.		RBW6305G01232-3G	
MAT'L		DRAWN BY: PERRITT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AGUSTA	
SCALE	1:2	DATE	4/7/2011
		SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	RECEIVER	4140 Q&T / 4142 Q&T		2
			-3	1	STUD	4140/4142	Ø3/8 X 3-1/8 (MCMASTER-CARR #8935K336) MODIFIED	3
			-5	1	SPACER	4140 Q&T / 4142 Q&T		4
		B/O	-7	1	WASHER	STEEL	Ø3/8 AN960-616L	1
		B/O	-9	1	HEX NUT	STEEL	3/8-24 UNF -2B AN315-6	1
		B/O	-11	1	LOCTITE 262		AS REQUIRED	N/S

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	15-0321	-1 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	10/2/2015	RJC	JAG

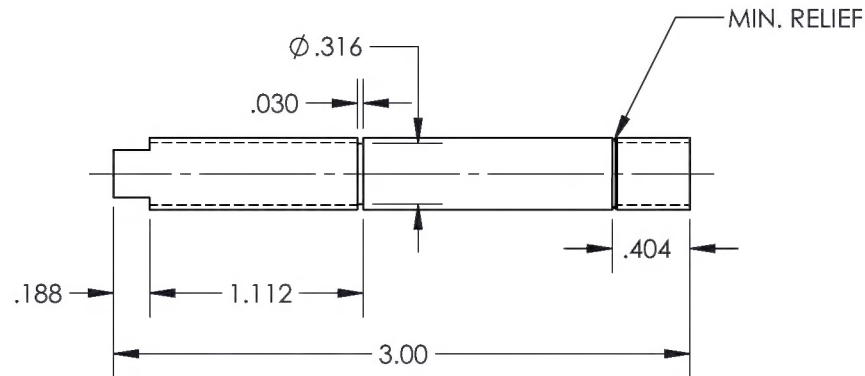
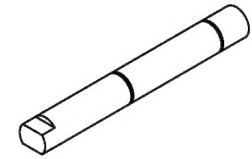


(1)
RECEIVER

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO. RBW6305G01232-3G-1	REV 3
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 4/7/2011
SHEET 2 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D DIM WAS Ø.375 IS .370 +.000 -.005, ADDED THREAD NOTE Ø.370-.367.	5/10/2013	CFS	GE
2		-3 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142.	5/6/2014	LA	RJC
3	15-0321	-3 DELETED DIMS Ø.370 +.000-.005 AND Ø.370-.367.	10/2/2015	RJC	JAG



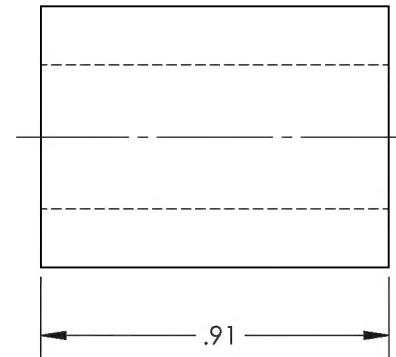
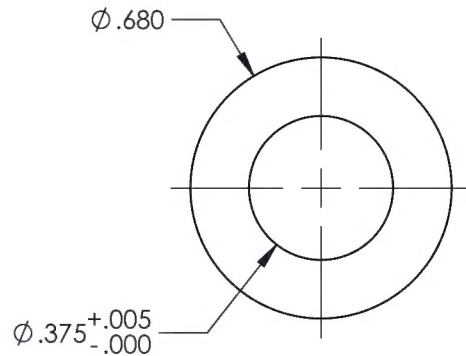
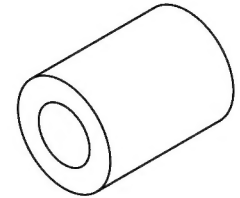
(-3)

STUD

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO. RBW6305G01232-3G-3	REV 3
MAT'L 4140/4142	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 1:1	DATE 4/7/2011
SHEET 3 OF 4	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D DIM WAS Ø.381 IS Ø.375 +.005-.000.	5/10/2013	CFS	GE
3	15-0321	-5 CH'D MATERIAL CALLOUT WAS 4140 Q&T IS 4140 Q&T / 4142 Q&T.	10/2/2015	RJC	JAG



(-5)
SPACER

DART AEROSPACE	
TITLE GIMBAL TORQUE TUBE BUSHING REMOVER	
DWG NO. RBW6305G01232-3G-5	REV 3
MAT'L 4140 Q&T / 4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH CAD PLATE YELLOW
.X ± .1	SPEC QQ-P-416, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AGUSTA
SCALE 2:1	DATE 4/7/2011
SHEET 4 OF 4	